PUMP, VARIABLE DELIVERY
PVG 130 (F1U)

WITHOUT CONTROL

Installation Drawing

Basic Pump - Rear Ported

NOTES:
1. PUMPS DESIGNED FOR ONE-WAY SERVICE ARE DIMENSIONED AS SHOWN.
2. THESE UNITS ARE DESIGNED TO RUN CASE FULL OF FLUID AT ALL TIMES. FILL CASE BEFORE STARTING AND CONNECT DRAIN LINES ACCORDINGLY.
3. NUMERICAL DIMENSIONS GIVEN IN INCHES/MM.
4. NET WT: 40-1/2 lb (18.2 kg).

PORT A (UPPER)
PRESSURE PORT FOR LEFT HAND CCW ROTATION
1.500 SAE FLANGE PATTERN PER CODE 62

PORT B (LOWER)
SUCTION PORT, 2.500 SAE FLANGE PATTERN PER CODE 61

PORT DPA
SUCTION PORT FOR LEFT HAND CCW ROTATION
1.500 SAE FLANGE PATTERN PER CODE 61

PORT DPA (PRESSURE TEST PORT)
#4 SAE STR THD PORT
43/64-20 UNF-2B THD
PLUGGED

PORT 1A (NUT, CASE DRAIN)
#10 SAE STR THD PORT
1/2"-12 UNF-2B THD
(Opposite side)

PORT 1 (CASE DRAIN)
#10 SAE STR THD PORT
1/2"-12 UNF-2B THD
(Opposite side)

PORT KEY & SHAFT
INFO SEE BELOW

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