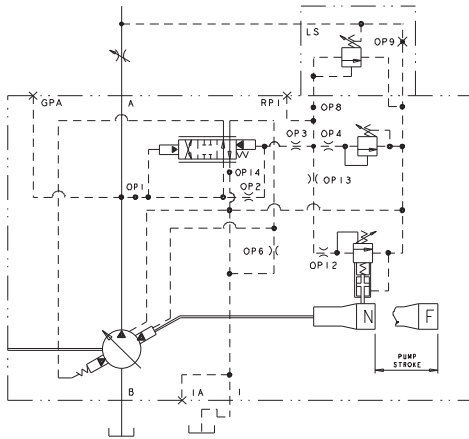
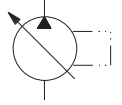
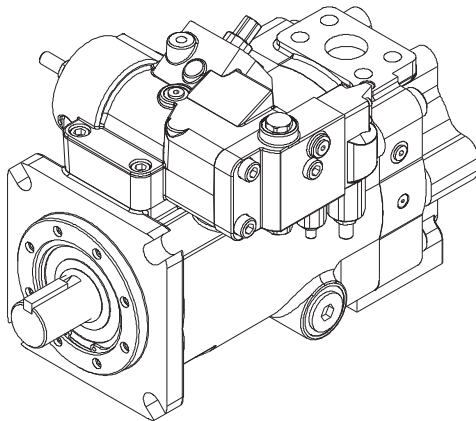




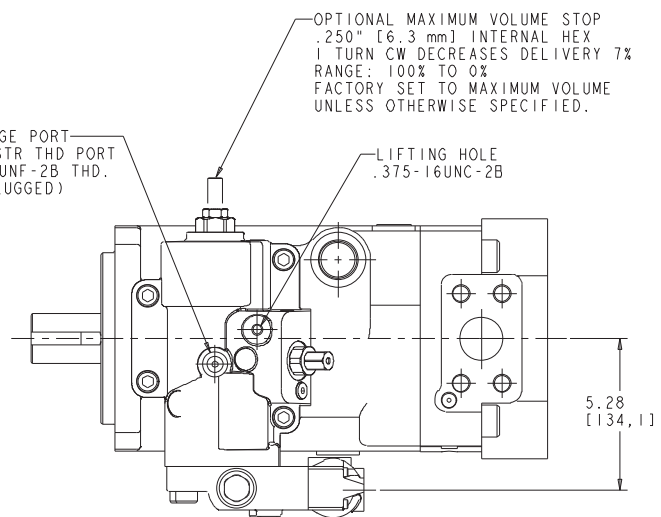
HYDRAULIC CIRCUIT

NOTES:

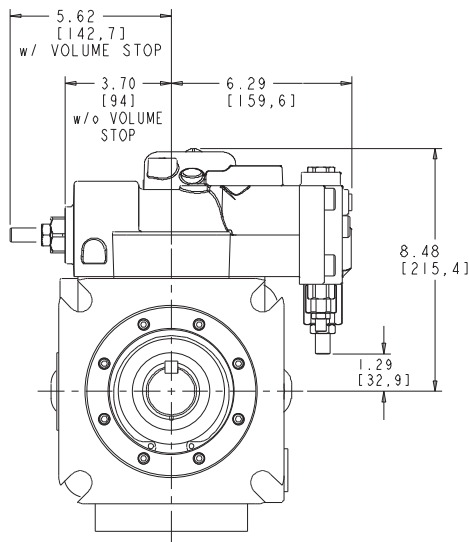
1. PUMPS DESIGNED FOR ONE-WAY SERVICE AND ARE DIMENSIONED AS SHOWN.
2. THESE UNITS ARE DESIGNED TO RUN CASE FULL OF FLUID AT ALL TIMES. FILL CASE BEFORE STARTING AND CONNECT DRAIN LINES ACCORDINGLY.
3. NUMERICAL DIMENSIONS GIVEN IN INCHES/[MM].
4. NET WEIGHT- 200 LBS [91 KG] FOR THRU SHAFT VERSION.



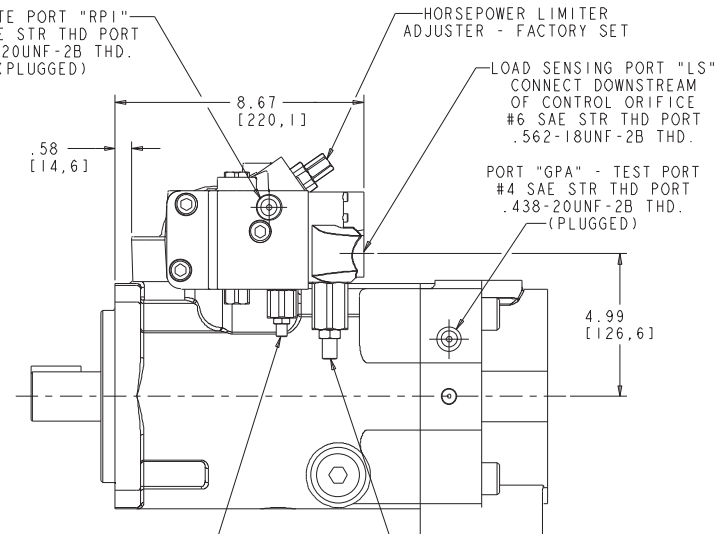
PURGE PORT
#4 SAE STR THD PORT
.438-20UNF-2B THD.
(PLUGGED)



OPTIONAL MAXIMUM VOLUME STOP
.250" [6.3 mm] INTERNAL HEX
1 TURN CW DECREASES DELIVERY 7%
RANGE: 100% TO 0%
FACTORY SET TO MAXIMUM VOLUME
UNLESS OTHERWISE SPECIFIED.



REMOTE PORT "RP1"
#4 SAE STR THD PORT
.438-20UNF-2B THD.
(PLUGGED)



HORSEPOWER LIMITER
ADJUSTER - FACTORY SET

LOAD SENSING PORT "LS"
CONNECT DOWNSTREAM
OF CONTROL ORIFICE
#6 SAE STR THD PORT
.562-18UNF-2B THD.

PORT "GPA" - TEST PORT
#4 SAE STR THD PORT
.438-20UNF-2B THD.
(PLUGGED)

PRESSURE COMPENSATOR ADJUSTMENT
.188" [4.8 mm] INTERNAL HEX
1 TURN CW INCREASES PRESSURE SETTING 1000 PSI.
RANGE: 300 TO 5000 PSI
FACTORY SET AT MINIMUM
UNLESS OTHERWISE SPECIFIED.

LOAD SENSE ADJUSTMENT
.188" [4.8 mm] INTERNAL HEX
1 TURN CW INCREASES PRESSURE
DIFFERENTIAL 40 PSI
RANGE: 235 TO 600 PSI
FACTORY SET AT 250 ± 25 PSI
UNLESS SPECIFIED OTHERWISE.