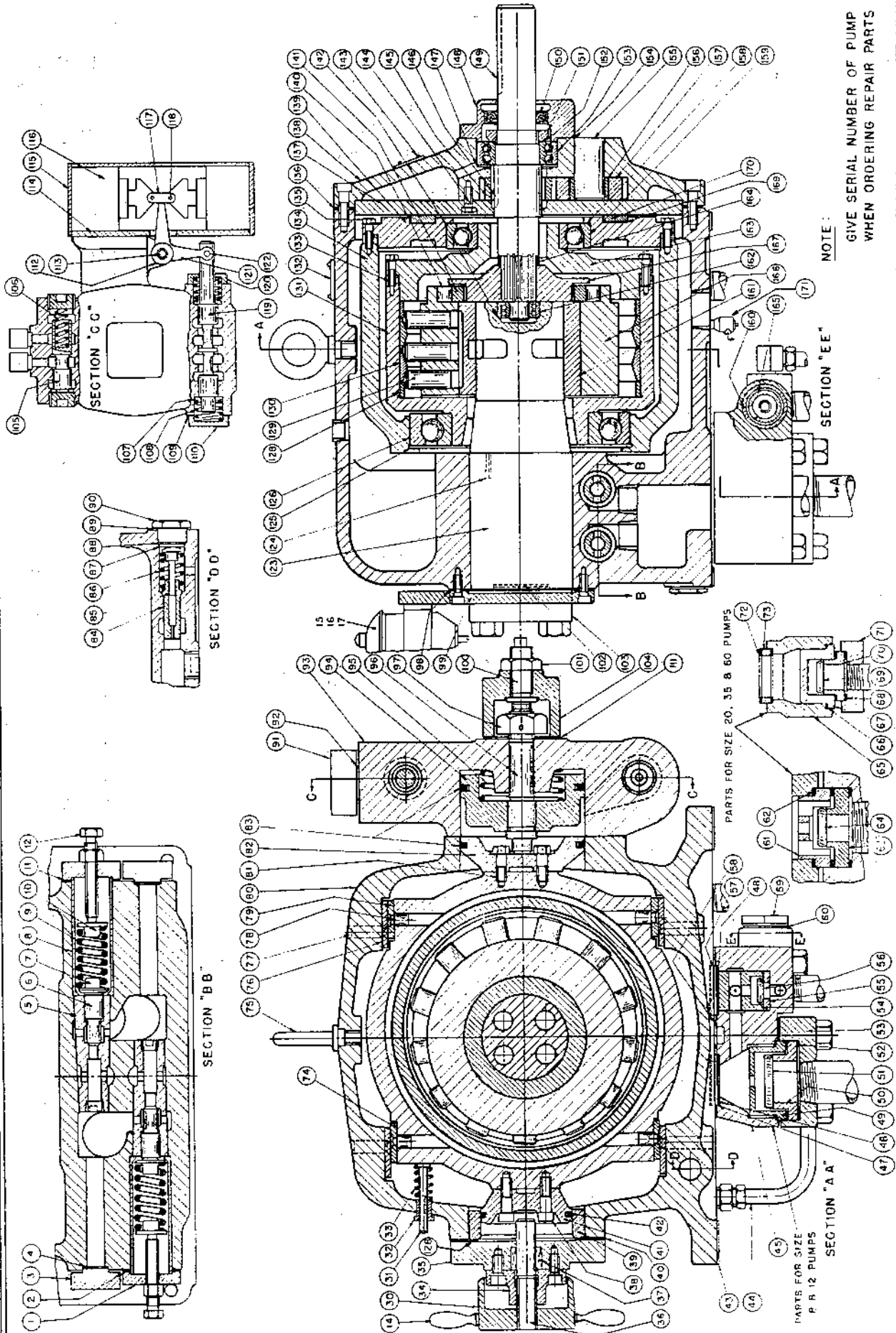


OILGEAR TYPE "DX" PUMPS



GIVE SERIAL NUMBER OF PUMP
WHEN ORDERING REPAIR PARTS



NOTE:

SECTION "E E"

PARTS FOR SIZE 20, 35 & 60 PUMPS

PARTS FOR SIZE 8 & 12 PUMPS

REPAIR PARTS DRAWING
OILGEAR TYPE "DX" PUMPS
OR G.M. CH. G.M.
R. 11
APP. 2-51
55025-B

PARTS LIST
OILGEAR "DX" PUMPS

NO.	PARTS	NO.	PARTS	NO.	PARTS
1.	Cap, H.P.R.V.	58.	Gasket, Suction Valve	115.	Cover, Solenoid
2.	Gasket, Cap	59.	Cap, B.P.R.V.	116.	Solenoid, Pull-Type
3.	Flange, Auxiliary	60.	Gasket, Cap	117.	Link, Solenoid
4.	Gasket, Flange	61.	Cage, Check Valve	118.	Pin, Link
5.	Bushing, H.P.R.V.	62.	Gasket, Cage	119.	Plunger, Pilot Valve
6.	Plunger, H.P.R.V.	63.	Seat, Check Valve	120.	Head, Valve
7.	Seat, Spring	64.	Disc, Check Valve	121.	Lever, Operating
8.	Retainer, H.P.R.V. Bushing	65.	Body, Suction Valve	122.	Pin, Lever
9.	Spring, H.P.R.V.	66.	Gasket, Cage	123.	Pintle
10.	Seat, Spring	67.	Cage, Check Valve	124.	Key, Pintle
11.	Shim, H.P.R.V. Retainer	68.	Gasket, Flange	125.	Shim, Rear Rotor Bearin
12.	Screw, H.P.R.V. Adjusting	69.	Disc, Check Valve	126.	Bearing, Rear Rotor
13.		70.	Seat, Check Valve	127.	
14.	Handle, Control	71.	Flange, Suction	128.	Ring, Spacer
15.	Filter, Oil	72.	Gasket, Spacer	129.	Piston
16.	Valve, Flow Control	73.	Spacer, Valve Body	130.	Ring, Thrust
17.	Gage, Change Indicator	74.	Shim, Liner	131.	Rotor
18.		75.	Eyebolt	132.	Nameplate
19.		76.	Liner, Case	133.	Screw, Rotor Cover
20.		77.	Dowel, Case Liner	134.	Slide Block
21.		78.	Dowel, Slide Block Liner	135.	Screw, Slide Block Cove:
22.		79.	Liner, Slide Block	136.	Gasket, G.P. Housing
23.		80.	Case	137.	Cover, Gear Pump
24.		81.	Screw, Piston	138.	Housing, Gear Pump
25.		82.	Piston, Large Control	139.	Cover, Slide Block
26.		83.	Ring, Piston	140.	Roller Coupling
27.		84.	Plunger, G.P.R.V.	141.	Ring, Coupling
28.		85.	Plunger, G.P.R.V. Dashpot	142.	Shim, Rear Shaft Bearin
29.		86.	Spring, G.P.R.V.	143.	Plate, Rotation Direction
30.	Knob, Control	87.	Spacer, G.P.R.V.	144.	Screw, G.P. Cover
31.	Stem, Indicator	88.	Shim, G.P.R.V.	145.	Gear, G.P. Drive
32.	Bushing, Indicator	89.	Gasket, G.P.R.V. Cap	146.	Key, Gear Pump
33.	Spring, Indicator	90.	Cap, G.P.R.V.	147.	Shim, Front Shaft Bearin
34.	Gland, Adjusting Screw	91.	Flange, Control H.P.	148.	Cover, Shaft Seal
35.	Head, Small Con. Cylinder	92.	Gasket, Flange	149.	Shaft, Drive
36.	Screw, Adjusting	93.	Head, Cylinder	150.	Seal, Shaft
37.	Packing, Screw	94.	Piston, Control	151.	Nut, Bearing Lock
38.	Screw, Control Piston	95.	Spring, Piston	152.	Washer, Bearing Lock
39.	Adapter, Cylinder	96.	Screw, Adjusting	153.	Bearing, Front Shaft
40.	Gasket, Cylinder Head	97.	Nut, Lock	154.	Gasket, Shaft Seal Cover
41.	Piston, Control	98.	Gasket, Cover	155.	Shaft, G.P. Stub
42.	Ring, Piston	99.	Cover, Pintle	156.	Bushing, Driven Gear
43.	Gasket, Mounting Pad	100.	Screw, Adjusting	157.	Gear, G.P. Driven
44.	Tubing, Supercharge	101.	Nut, Lock	158.	Shim, Front Rotor Bear
45.		102.	Gasket, Flange	159.	Bearing, Front Rotor
46.		103.	Flange, Pipe Conn.	160.	Plunger, B.P.R.V.
47.	Spacer, Suction Valve	104.	Gland, Adj. Screw	161.	Bushing, Cylinder*
48.	Gasket, Suction Valve	105.	Plunger, Neut. Bypass Valve	162.	Bearing, Rear Shaft
49.	Cage, Check Valve	106.	Spring, Neut. Bypass Valve	163.	Cover, Rotor
50.	Seat, Check Valve	107.	Seat, Spring	164.	Spacer, Coupling
51.	Disc, Check Valve	108.	Spring, Pilot Valve	165.	Spring, B.P.R.V.
52.	Gasket, Suction Flange	109.	Gasket, Valve Head	166.	Cylinder*
53.	Flange, Suction	110.	Head, Blind Valve	167.	Flange, Coupling
54.	Cage, Small Check Valve	111.	Gasket, Gland	168.	Gasket, Adapter
55.	Seat, Small Check Valve	112.	Collar, Lever	169.	Shim, Slide Block Space
56.	Disc, Check Valve	113.	Pin, Lever	170.	Ring, Slide Block Space
57.	Spacer	114.	Plate, Solenoid Mounting	171.	Valve, 5# Relief

*Parts 161 and 166 furnished only as a complete assembly.
NOTE: When ordering parts be sure to give serial number of pump.