

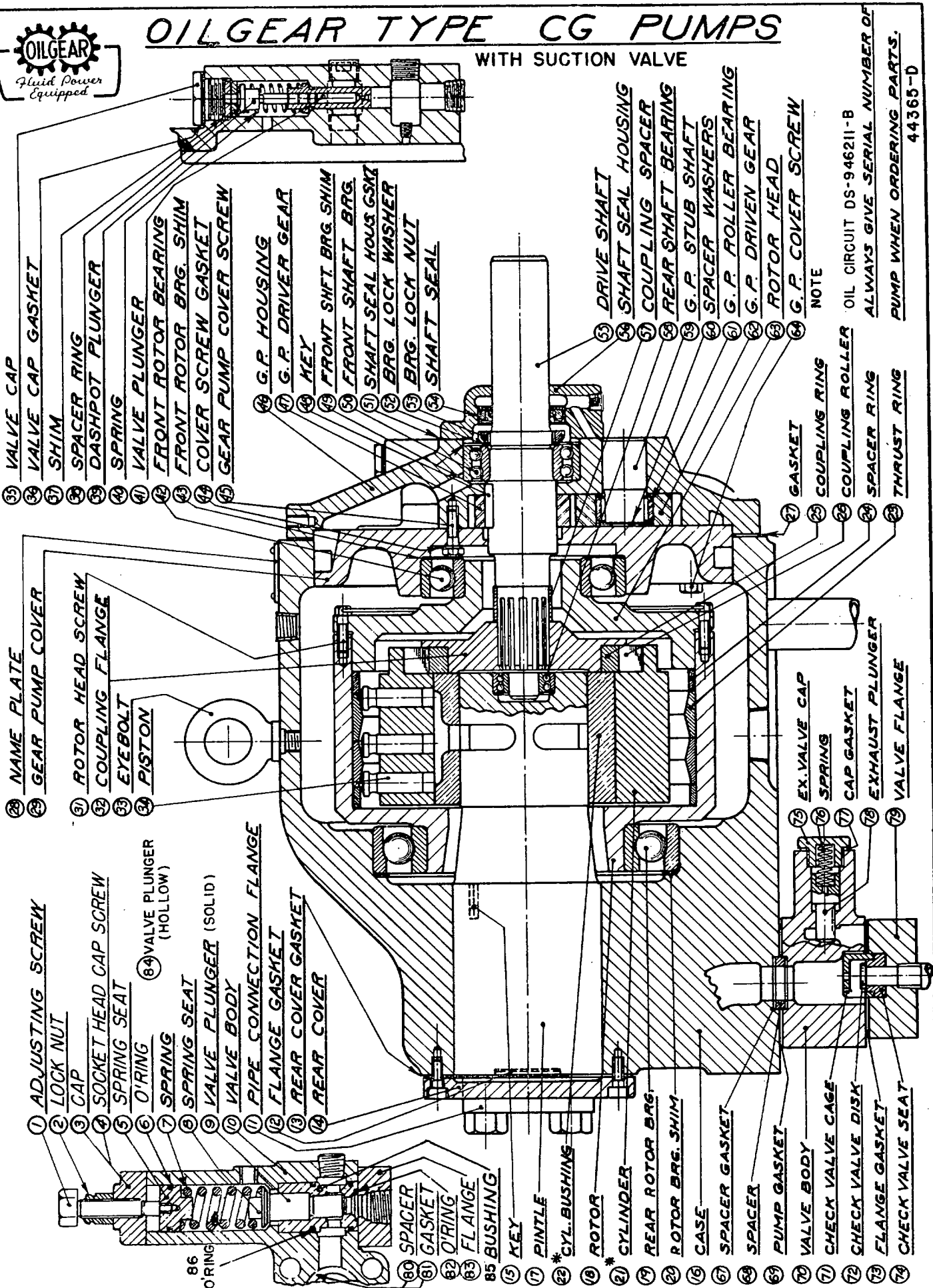


# OILGEAR TYPE CG PUMPS

WITH SUCTION VALVE

## REPAIR PARTS DRAWING

\* ITEMS 21 & 22 ARE FURNISHED ONLY AS COMPLETE ASSEMBLY



- 32 VALVE CAP
- 33 VALVE CAP GASKET
- 34 SHIM
- 35 SPACER RING
- 36 DASHPOT PLUNGER
- 37 SPRING
- 38 VALVE PLUNGER
- 39 FRONT ROTOR BEARING
- 40 FRONT ROTOR BRG. SHIM
- 41 COVER SCREW GASKET
- 42 GEAR PUMP COVER SCREW

- 20 NAME PLATE
- 21 GEAR PUMP COVER
- 22 ROTOR HEAD SCREW
- 23 COUPLING FLANGE
- 24 EYEBOLT
- 25 PISTON

- 1 ADJUSTING SCREW
- 2 LOCK NUT
- 3 CAP
- 4 SOCKET HEAD CAP SCREW
- 5 SPRING SEAT
- 6 O'RING
- 7 SPRING
- 8 SPRING SEAT
- 84 VALVE PLUNGER (HOLLOW)
- 9 VALVE PLUNGER (SOLID)
- 10 VALVE BODY
- 11 PIPE CONNECTION FLANGE
- 12 FLANGE GASKET
- 13 REAR COVER GASKET
- 14 REAR COVER

- 46 G.P. HOUSING
- 47 G.P. DRIVER GEAR
- 48 KEY
- 49 FRONT SHFT. BRG. SHIM
- 50 FRONT SHAFT BRG.
- 51 SHAFT SEAL HOUS. GSK
- 52 BRG. LOCK WASHER
- 53 BRG. LOCK NUT
- 54 SHAFT SEAL

- 55 DRIVE SHAFT
- 56 SHAFT SEAL HOUSING
- 57 COUPLING SPACER
- 58 REAR SHAFT BEARING
- 59 G.P. STUB SHAFT
- 60 SPACER WASHERS
- 61 G.P. ROLLER BEARING
- 62 G.P. DRIVEN GEAR
- 63 ROTOR HEAD
- 64 G.P. COVER SCREW

- 27 GASKET
- 28 COUPLING RING
- 29 COUPLING ROLLER
- 30 SPACER RING
- 31 THRUST RING

- 75 EX. VALVE CAP
- 76 SPRING
- 77 CAP GASKET
- 78 EXHAUST PLUNGER
- 79 VALVE FLANGE

- 86 O'RING
- 60 SPACER
- 61 GASKET
- 62 O'RING
- 63 FLANGE
- 85 BUSHING
- 15 KEY
- 17 PINTLE
- 22 \*CYL. BUSHING
- 19 ROTOR
- 21 CYLINDER
- 18 REAR ROTOR BRG.
- 20 ROTOR BRG. SHIM
- 16 CASE
- 67 SPACER GASKET
- 68 SPACER
- 69 PUMP GASKET
- 70 VALVE BODY
- 71 CHECK VALVE CAGE
- 72 CHECK VALVE DISK
- 73 FLANGE GASKET
- 74 CHECK VALVE SEAT

NOTE

OIL CIRCUIT DS-946211-B  
ALWAYS GIVE SERIAL NUMBER OF PUMP WHEN ORDERING PARTS.

44365-D

THE OILGEAR CO.

DS-946201-D