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Copyright 2010 ● The Oilgear Company ● All Rights Reserved
Every Oilgear product is shipped to you with our Performance Assurance — a corporate commitment to stay with your installation until our equipment performs as specified.

Hydraulic equipment and systems have been Oilgear’s primary business since 1921. For decades, we have developed hydraulic techniques to meet the unique needs and unusual fluid power problems of machinery builders and users worldwide, matching fluid power systems to a tremendous range of applications and industries. Our exclusive Performance Assurance program is built upon that strong foundation.

As a customer, you also benefit from access to Oilgear’s impressive technical support network. You’ll find factory trained and field-experienced application engineers on staff at every Oilgear facility. They are backed by headquarters staff who can access the records and knowledge learned from decades of solving the most difficult hydraulic challenges.

When your design or purchase is complete, our service is just beginning. If you ever need us, our Oilgear engineers will be there, ready to help you with the education, field service, parts and repairs to assure that your installation runs smoothly — and keeps right on running.
Compact, computer optimized, high horsepower pumps with Oilgear’s time proven rotating group.
- Up to 567 horsepower (438 kW) in a small package enables compact, lightweight installation package.
- Proven designed rotating group with 25 years of heavy duty applications.
- Engineered with proven materials and finite element analysis.

Swashblock and integral saddle with special polymerous bearings.
- Allows running with low viscosity or other special fluids.
- Permits consistent control reaction.
- Eliminates troublesome yoke bearing.
- Provides long life.

Keyed or splined shaft.

Patented pressure lubricated swashblock design.
- Provides high performance for high cycling operation.

Sealed front shaft bearings.
- Allows operation with low viscosity or other special fluids.
- Permits side loading.

Adjustable minimum and maximum volume stops (standard).

Piston shoes run on flat steel thrust plate.
- Hydrostatically balanced piston shoe assembly provides long life.
- Allows higher pressure operation, 5000-6500 psi (350-450 bar)
- Thrust plate is easily re-machined or replaced reducing repair costs.
- Retained shoe mechanism allows high speed operation.

Industry proven mechanically retained shoe.
- Retained shoe mechanism allows speeds up to 1800 rpm.

PVV Open Loop Pumps
Features and Benefits

- Cylinder mounted polymerous journal bearings.
  - Enables operation with low viscosity or other special fluids.
  - Provides infinite bearing life.
  - Enables compact design.

- Rugged cylinder design.
  - Hardened nodular iron construction for improved performance and contamination resistance.

- Thru-shaft availability.
  - Thru-shaft torque capability.
  - Enables multiple pump installation from a single shaft.

- Valve plate selection.
  - Rear or top and bottom port connections available.

- Quiet port plate design.
  - Minimizes noise at typical electric motor speeds.

### Specifications

#### 80-550 SSU Viscosity Fluid

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>Theoretical Displacement</th>
<th>Rated Continuous Pressure</th>
<th>Peak Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>in.³/rev</td>
<td>ml/rev</td>
<td>psi</td>
</tr>
<tr>
<td>200</td>
<td>12.2</td>
<td>200</td>
<td>414</td>
</tr>
<tr>
<td>250</td>
<td>15.26</td>
<td>250</td>
<td>410</td>
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<tr>
<td>440</td>
<td>26.90</td>
<td>440</td>
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</tr>
<tr>
<td>540</td>
<td>33.00</td>
<td>540</td>
<td>500</td>
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</table>

* Consult Oilgear Technical Sales Department. 

#### Power Input at Continuous Rated Pressure

<table>
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<tr>
<th>Unit Size</th>
<th>1000 rpm</th>
<th>1200 rpm</th>
<th>1500 rpm</th>
<th>1800 rpm</th>
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<tbody>
<tr>
<td>hp</td>
<td>kw</td>
<td>hp</td>
<td>kw</td>
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<tr>
<td>200</td>
<td>185</td>
<td>138</td>
<td>223</td>
<td>166</td>
</tr>
<tr>
<td>250</td>
<td>203</td>
<td>152</td>
<td>242</td>
<td>180</td>
</tr>
<tr>
<td>440</td>
<td>489</td>
<td>365</td>
<td>587</td>
<td>438</td>
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<tr>
<td>540</td>
<td>460</td>
<td>343</td>
<td>547</td>
<td>408</td>
</tr>
</tbody>
</table>

#### Dimensions and Weights Without Controls

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>Width</th>
<th>Length</th>
<th>Height</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>PVV182 &amp; 200</td>
<td>21.34</td>
<td>24.50</td>
<td>31.75</td>
<td>38.2</td>
</tr>
<tr>
<td>PVV242 &amp; 249</td>
<td>30.25</td>
<td>38.05</td>
<td>32.00</td>
<td>39.05</td>
</tr>
</tbody>
</table>

* Consult Oilgear Technical Sales Department.

**NOTE:** PVV-440 is supercharged only (0.8-8 bar).
Pump Controls

PRESSURE

** Single Pressure Compensator **
*P-1NN*
Ensures maximum pump flow until unit reaches preset control setting then regulates output flow to match the requirements of the system while maintaining preset output pressure.

** Single Pressure Compensator with Load Sense **
*P-1NN/F*
Maintains a constant flow rate for a given flow control valve setting regardless of changes in drive speed and/or working pressure.

* Be sure system and pumps are protected against overloads with a high pressure relief valve.
If control shifts faster than 150 m/seconds, cavitation can occur.
# Not to be used for decompressing system.
** PVV-440 only available with F, VR, RU and VM controls.**
Pump Controls

PRESSURE*

Single Pressure Compensator w/Horsepower Limit

To limit horsepower consumption, pump delivery is automatically reduced as unit pressure rises.

Refer to note in “How to Order” prior to specifying input horsepower.

“P-1NN/H”

Single Pressure Compensator w/Horsepower Limit & Load Sense

Load sensing control matches pump flow and pressure to load demand until (limited) horsepower setting is reached. Control then automatically reduces pump delivery as system pressure rises to limit horsepower consumption.

Refer to note in “How to Order” prior to specifying input horsepower.

---

* Be sure system and pumps are protected against over loads with a high pressure relief valve.
* If control shifts faster than 190 m/seconds, cavitation can occur.
# Not to be used for decompressing system.
** PVV-440 only available with F, VR, RU and VM controls.
Single Soft Start Pressure Compensator

“P-C-”

Pump starts “softly” by going quickly at low pressure to a reduced flow setting, thereby reducing start-up torque requirements. After start-up, the pressure compensator function takes over.

Single Soft Start w/Load Sense

“P-C-/F”

Pump starts “softly” by going quickly at low pressure to a reduced flow setting, thereby reducing start-up torque requirements. Before maintaining a constant flow rate for a given flow control valve setting regardless of changes in drive speed and/or working pressure.

* Be sure system and pumps are protected against overloads with a high pressure relief valve.
  If control shifts delivery faster than in 150 m/seconds, cavitation can occur to some degree.

# Not to be used for decompressing system.

** PVV-440 only available with F, VR, RU and VM controls.
**PRESSURE**

**“P-C--/H”**

Single Soft Start w/Horsepower Limit

Pump starts “softly” by going quickly at low pressure to a reduced flow setting, thereby reducing start-up torque requirements, before automatically reducing pump delivery as unit pressure rises and limiting horsepower consumption.

**“P-C--/G”**

Single Soft Start w/Horsepower Limit & Load Sense

Pump starts “softly” by going quickly at low pressure to a reduced flow setting, thereby reducing start-up torque requirements, before load sensing control matches flow and pressure to load demand until (limit) horsepower setting is reached. Control then automatically reduces pump delivery as system pressure rises to limit horsepower consumption.

---

* Be sure system and pumps are protected against over loads with a high pressure relief valve.

# Not to be used for decompressing system.

** PVV-440 only available with F, VR, RU and VM controls. **
Pump Controls

*Be sure system and pumps are protected against over loads with a high pressure relief valve.

#Not to be used for decompressing system.

**PVV-440 only available with F, VR, RU and VM controls.

### Triple Pressure Compensator

Similar to "P-1NN" but provides three independently adjustable pressure compensated deliveries as selected by integral solenoids.

### Dual Pressure Compensator

Similar to "P-1NN" but provides two independently adjustable pressure compensated deliveries as selected by an integral solenoid.
**Pump Controls**

**PRESSURE**

- **Dual Soft Start** “P-D--”
  Pump starts “softly” similar to “P-C--” but then provides two independently adjustable pressure compensated deliveries as selected by an integral solenoid.

- **Triple Soft Start** “P-E--”
  Similar to “P-C--” but, after the soft start the unit provides three independently adjustable pressure compensated deliveries as selected by an integral solenoid.

---

* Be sure system and pumps are protected against over loads with a high pressure relief valve.

# Not to be used for decompressing system.

** PVV-440 only available with F, VR, RU and VM controls.**
Electronic Proportional Pressure Compensator

“P-A” or “B”

Provides an infinite number of independent remotely adjustable pressure settings in response to an electronic command. Available in “-A, normally open” configuration (as shown) or in “-B, normally closed” configuration.

Remote Pressure Compensator

“P-RNN/H”

A remote control module connected to this control can be used to adjust the pressure compensation setting and the horsepower limiter will automatically reduce pump delivery as unit pressure rises.

Remote Pressure Compensator

“P-RNN”

A remote control module connected to this control can be used to adjust the pressure compensation setting.

---

* Be sure system and pumps are protected against overloads with a high pressure relief valve.

If control shifts delivery faster than at 150 m/seconds, cavitation can occur to some degree.

# Not to be used for decompressing systems.

** PVV-440 only available with F, VR, RU and VM controls.
Remote Electronic Servo Valve (VR)
A remote electrohydraulic servo valve can be used to position the control mechanism. Feedback from the integral LVDT can be used in an electronic closed-loop configuration to provide a highly accurate remote variable delivery control.

Solenoid Operated Two Volumes (RU)
Two adjustable deliveries as selected by an integral solenoid operated valve.

Electronic Servo Valve (VM)
An electrohydraulic servo valve positions the swashplate mechanism with a closed-loop position control (with LVDT feedback) providing a highly accurate remote variable delivery control.

* Be sure system and pumps are protected against overloads with a high pressure relief valve.
** PVV-440 only available with F, VR, RU and VM controls.
**FIXED**

- **F**
  - Two adjustable screws are used to “lock” (fix) pump delivery.

---

**FORCE AMPLIFIER**

- **A**
  - Any 5 - 15 lb force (manual, pilot pressure or “A” electrical force coil) can be applied to the stem of the amplifier valve to change the pump displacement. The control can be set up to allow either increase or decrease in stroke (delivery) with increase in force applied. For additional information on this control, varieties, use with modification horsepower limit, load sense, etc. please see Data Sheet 47428.

---

* Be sure system and pumps are protected against overloads with a high pressure relief valve.
** PVV-440 only available with F, VR, RU and VM controls.
Performance curves are based on a viscosity of 160 SSU.
INLET SUCTION/SUPERCHARGE

Inlet/supercharge curves are based on a viscosity of 500 SSU.

**PVV-200**

**PVV-250**
INLET SUCTION/SUPERCHARGE

PVV-540

PVV-540 SHAFT SPEED vs INLET PRESSURE

PEMF STROKE

1.0
0.75
0.5

SHAFT SPEED (RPM)

INLET PRESSURE (PSIA)

0 2 4 6 8 10 12 14 16 18 20
Sound curves are based on a viscosity of 500 SSU.

**NOTE:** PVV-440 must be supercharged 2.8 bar regardless of rpm.

---

**Performance Curves**

- PVV-200 or 250
- PVV-540 or 440
MULTIPLE PUMP COMBINATIONS

Two Oilgear “PVV” axial piston variable delivery pumps can be integrally coupled together and driven from a single shaft. The PVV200/250 can be run at 150% thru-shaft torque with the front pump at full rated output and the rear pump at half rated output, or with the front pump at half rated output and the rear pump at full rated output (or any combination that equals 150% or less). The PVV540 can be run at 50% thru-shaft torque with the front pump at full rated output and the rear PVV200/250 pump also at full rated output. Pump deliveries can be combined for large volume circuits or deliveries can be used individually. See the following table and calculations for Allowable Thru-shaft Torque.

How to calculate torque for each pump

\[
T (\text{in. lbs.}) = \text{Pressure (psi)} \times \text{Displacement (cu. in./rev.)} \times 5.655
\]

Add the respective torques for each unit:

- \(T_1\) = front pump torque required
- \(T_2\) = second pump torque required
- \(T_n\) = Additional pump or torque for any other driven device

\[T_1 + T_2 + T_n\]  Sum must be less than \(T\) max. shown in table

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>Max Input Shaft Torque (in-lbs)</th>
<th>Max Rear Pump Drive Shaft Torque (in-lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200/250</td>
<td>20,291</td>
<td>13,530</td>
</tr>
<tr>
<td>440</td>
<td>Thru shaft not available</td>
<td></td>
</tr>
<tr>
<td>540</td>
<td>43,770</td>
<td>14,030</td>
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</tbody>
</table>

* Assumes 90% mechanical efficiency.

NOTE: Additional support is recommended for multiple coupled pumps used in high vibration or mobile applications.
**How to Order**

<table>
<thead>
<tr>
<th>BLOCK NUMBER</th>
<th>EXPLANATION</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
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<th>10</th>
<th>11</th>
<th>12</th>
<th>13</th>
<th>14</th>
<th>15</th>
</tr>
</thead>
<tbody>
<tr>
<td>VARIABLE PUMP</td>
<td>EXAMPLE</td>
<td>P</td>
<td>V</td>
<td>V</td>
<td>-</td>
<td>540</td>
<td>A1</td>
<td>U</td>
<td>V</td>
<td>-</td>
<td>L</td>
<td>D</td>
<td>F</td>
<td>Y</td>
<td>-</td>
<td>P</td>
</tr>
</tbody>
</table>

**1 = UNIT**
- **P** = Pump

**2 = TYPE**
- **V** = Variable

**3 = DESIGN TYPE**
- **V** = Type

**4 = UNIT SIZE**
- 200= 200 ml/rev.
- 250= 250 ml/rev.
- 440= 440 ml/rev.
- 540= 540 ml/rev.

**5 = DESIGN SERIES**
- B1= Series (Subject to change)
- A2= 440

**6 = DESIGN SERIES MODIFIER**
- A = SAE Mounting and BSPP Ports (200/250 only)
- B = ISO Mounting and BSPP Ports
- S = SAE Mounting and SAE Ports (200/250 only)
- U = ISO Mounting and SAE Ports (not available with 440)

**7 = SEALS**
- V = Viton (Std.)
- B = Buna-N
- E = Butyl
- P = EPR

**8 = ROTATION**
- L = Left-hand (CCW) (Std.)
- R = Right-hand (CW)

**9 = VALVE PLATE TYPE**
- D = Top & Bottom Ported (One-way Service) (not available with 440)
- S = Rear Ported (One-way Service)

**10 = CONNECTION TYPE**
- F = Flange (Flanges are customer supplied)

**11 = SHAFT END DESIGNATOR**
- Y = Keyed (ISO) (Std.)
- S = Splined (SAE)
- T = Keyed (SAE)

**12 = CONTROL TYPE**
- A = Force Amplifier (not available with 440)
- F = Fixed (screw adjustable)
- P = Pressure Compensating (not available with 440)
- R = Two Position Soldered Selector
- V = Electrohydraulic (w/Feedback)

**13 = CONTROL MODIFIER**
- A = Pump

**13a = OPERATOR**
- E = Proportional Coil Amplifier Connector (Open Loop)
- F = Proportional Coil Operator with Amplifier Connector and D.C.D.T. (Closed Loop)
- R = Remote Pressure Signal 150 to 650 PSI (10 to 45 Bar)
- P = Full Type Manual Stem Operator
- M = Push Type Manual Stem Operator

**13b = SIGNAL OUTPUT**
- R = Rising Signal/Increases Stroke
- F = Falling Signal/Decreases Stroke

**13c = CONTROL BIAS**
- F = Spring Bias to Full Stroke (Std.)
- G = With Sequence Valve for Standby Pilot
- H = Ext. Pilot Pressure Port w/Checks

**13d = UNIT**
- P = Pressure Over-ride Modifiers

**13e = PRESSURE OVER-RIDE OPTIONS**
- F = Single Setting Flange Mount With System Safety
- G = Multi Compensator or System Relief Settings Via Pilot Control Module: Flange Mount

**13f = INPUT HORSEPOWER OVER-RIDE**
- H=100= 100 HP Input (Specify 1800 RPM HP)

**F = CONTROL ONLY**

**13abc = STROKE**
- 100 = Full Stroke
- 075 = 75% Stroke
- 050 = 50% Stroke

* Subject to change without notice.

---

*OILG_1796_Bulletin_47028E:OILG_1796_Bulletin_47028D.3.qxd  3/19/10  12:44 PM  Page 22*
HOW TO ORDER

<table>
<thead>
<tr>
<th>BLOCK NUMBER</th>
<th>EXPLANATION</th>
<th>VARIABLE PUMP EXAMPLE</th>
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<tbody>
<tr>
<td>1</td>
<td>P</td>
<td>V</td>
</tr>
<tr>
<td>2</td>
<td>V</td>
<td>V</td>
</tr>
<tr>
<td>3</td>
<td>540</td>
<td>A1</td>
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<td>14</td>
<td>-</td>
<td>NN</td>
</tr>
<tr>
<td>15</td>
<td>-</td>
<td>NN</td>
</tr>
</tbody>
</table>

**“P” CONTROL ONLY**

13a = COMPENSATOR OPTIONS
1 = Single Setting
2 = Dual Setting
3 = Triple Setting
A = Normally Open Proportional Device
B = Normally Closed Proportional Device
C = Single Pressure w/Soft Start
D = Dual Pressure w/Soft Start
E = Triple Pressure w/Soft Start
R = Remote Control

13b = SOLENOID VOLTAGE
N = None Required
0 = 115/60 - 110/50 VAC
1 = 230/60 - 220/50 VAC
2 = 12 VDC
3 = 24 VDC

13c = CONNECTOR
N = None
R = .500 NPT w/o Lite
W = .500 NPT w/Lite
S = PG-11 w/o Lite
L = PG-11 w/Lite

13d = CONTROL MODIFIER
F = Load Sense Option
G = Load Sense w/ Horsepower Limiting Option (200/250 only)
H = Horsepower Limiting Option (200/250 only)

13e = INPUT HORSEPOWER
100 = 100 HP Input
(Specify 1800 RPM HP)

**“V” CONTROL ONLY**

13a = TYPE
M20= Integral 20 Liter SV
R = Remote Mounted SV

13b = (REMOTE ONLY) PUMP MOUNTING
N = Outside of Reservoir
T = “In-Tank” Mounting

13c = (REMOTE ONLY) VISUAL STROKE INDICATOR
N = None
L = Cable Mounting Arranged For Indicator on Left Side of Pump, Facing Driveshaft
R = Cable Mounting Arranged For Indicator on Right Side of Pump, Facing Driveshaft

13d = (INTEGRAL SV ONLY) CONTAMINATION FUSE
F = Fuse Included

14 = VOLUME STOPS
SN = Maximum
SA = Minimum
SB = Max. & Min.

15 = COVER PLATE (not available with 440)
NN = None
CP = Cover Plate
ADAPTER (If Used) (not available with 440)
ALL = SAE A; 2 Bolt Mounting (200/250 only)
AA = SAE AA; 2 Bolt Mounting (200/250 only)
BN = SAE B; 2 Bolt Mounting
BB = SAE BB; 2 Bolt Mounting (200/250 only)
CN = SAE C; 2 Bolt Mounting
(Omit If Not Required)

* Subject to change without notice.
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Oilgear Towler GmbH

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Towler Automation Pvt. Ltd.

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Oilgear Towler Ltd.

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Olmsted Products

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